

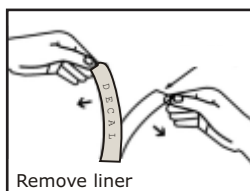


## 3D-decal

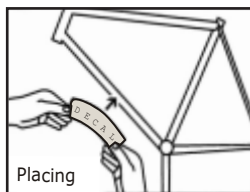
## under primer



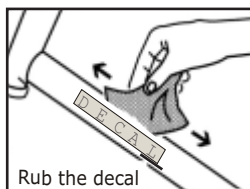
Be sure that the object has a minimal temperature of 10 degrees and the surface is clean, free from dust, grease and oxidations. To avoid problems you may use a degreaser like IPA or an other degreaser which is friendly for the used powdercoat finish.



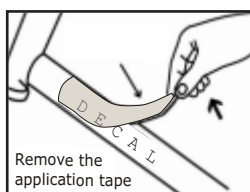
Remove the liner from the decal carefully.



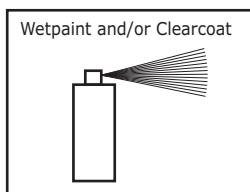
Find the right position.  
After you are sure that the position is correct, you can put the decal on the surface.



Rub the decal, starting from the middle, carefully with some pressure. It's recommended to use dustfree cotton gloves. Be sure you didn't forgot some places. Air bubbles must be removed before painting or clearcoat.



Remove the application tape carefully under a sharp angle.



Paint the decorated frames with primer and wetpaint.  
After all finish the frames with polyester or acrylic powder clearcoat.



3D-decals do have a long shelf life. The duration of it depends of the conditions of your warehouse.  
Stored flat in the original packaging by room temperature with a humidity of approximately 50% will give the best results.