

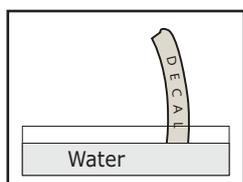


## Waterslidedecal

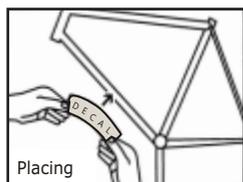
## under clear powdercoating



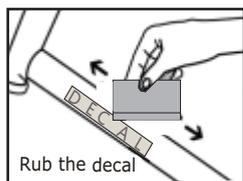
Make sure that the surface is clean and free from dust and grease.



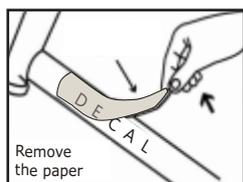
Soak the decal in clean water (without any additives) with a temperature between 15 and 25°C.



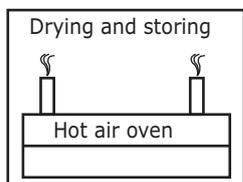
Wet the places where the decal comes a bit with the water. Find the right position on the object with the help of the register signs. When you are sure that the position is correct, you can place the decals.



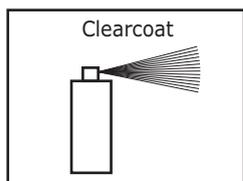
Rub the decal, starting from the middle, carefully with some pressure on the frame. If you like you can use a rubber squeeze. Be sure that you don't forget some places.



Remove the paper. With a light wetted microfibre cloth you can dry the decals. Inspect if the decal has been placed correctly and without air bubbles.



Drying of decal in hot air oven for approximately 15 minutes at 80 degrees.



Finishing of frames with clearcoat, powder or liquid.



Waterslide decals do have a long shelf life. The length of this shelf live depends of the conditions of your warehouse. Stored flat in the original packaging at room temperature with a humidity of approximately 50% will keep the decals useable for at least 2 years.