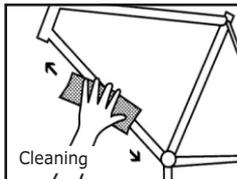


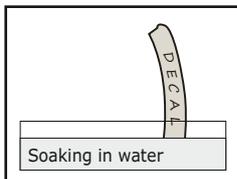


TOPdecal

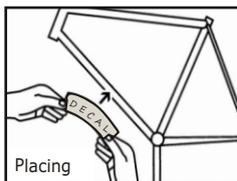
upon 2K and composites



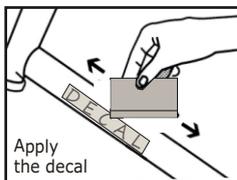
Make sure that the surface is clean and free from dust and grease.



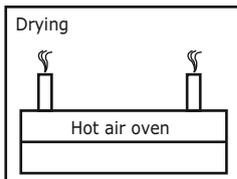
Soak the decal in clean water (without any additives) with a temperature between 15 and 25°C.



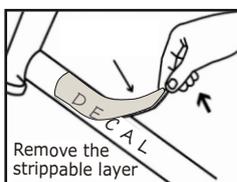
Take the decal from the paper with help of the thick strippable layer end wet the decal in the water. Lay down the decal on the surface.



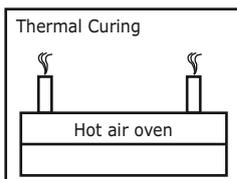
Press on the decal with a soft rubber squeeze and clean the surface with a wet tissue afterwards. Be sure that all the air is removed between the decal and the surface.



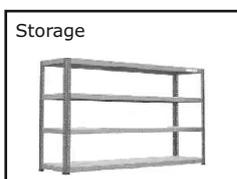
Dry the decal in an oven for 20 Min. / 80°C. (object temperature) Depending on the surface to be decorated, a longer or shorter dryingtime is possible. *



Remove the strippable layer and clean the decal and surrounding with a wet tissue again.



Thermal curing can be done in many ways, mostly the normal curve which is used for powder coating will be fine. Some examples are 30 min.@130°C.



Topdecals do have a long shelf life. The length of it is depending of the conditions of your warehouse. Stored flat in the original package at 50%Rh. / 20°C. will keep the decals useable for at least 3 years.